



Bluescope Steel (AIS) Pty Ltd
ABN 19 000 019625
Port Kembla Steelworks
Five Islands Road
Port Kembla 2505
PO Box 1854
Wollongong NSW 2500

BLUESCOPE STEEL (AIS) PTY. LTD.
Port Kembla Steelworks
Licence 6092

[Link to Environment Protection Licence EPL6092](#)

LICENCE MONITORING DATA
MONTHLY SUMMARY REPORT

for

1 Jun 2023 to 30 Jun 2023

Monthly (June 2023) Report Published: 18, July, 2023

Stack Air Monitoring Requirements

EPL6092 Conditions L2.4/M2.2/M2.3/M8.2/E1.4





Point 2:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max Value
Opacity	%	Continuous	Continuous	1.8	3.4	3	8.3
Comment:							

Point 107:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max Value
Total Solid Particles	Milligrams per cubic metre	Continuous	Continuous	1.6	5.7	5.5	39.9
Comment: Elevated results associated with plant shutdown and startup.							



Ambient Air Monitoring Requirements

EPL6092 Condition M2.2/M2.3/O4.12, O4.13 and O4.14

O4.12

Pollutant	Monitoring frequency required by licence	No of significant emissions measured during month	100 Percentile Limit	Exceedance (yes/no) *
Emission - BOS Roof Emission DER 5	Monthly	0	4	no
Comment:				

O4.13

Pollutant	Monitoring frequency required by licence	No of significant emissions measured during month	100 Percentile Limit	Exceedance (yes/no) *
Emission - KISH Tipping DER 5	Monthly	0	4	no
Comment:				

O4.14

Pollutant	Monitoring frequency required by licence	No of significant emissions measured during month	100 Percentile Limit	Exceedance (yes/no) *
Emission Torpedo Ladle > DER 4	Monthly	0	1	no
Comment:				



Point 141: Receiver 1 (located south of licensed site)

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Benzene	Parts per billion	Every 6 days	5	0.019	0.053	0.041	0.1
Fine Particulates	Micrograms per cubic metre	Continuous	Continuous	3	10	9	30
Iron	Micrograms per cubic metre	Every 6 days	5	0.29	1.2	0.81	2.3
Lead	Micrograms per cubic metre	Every 6 days	5	<0.053	<0.053	0.03	<0.054
Particulates - Deposited Matter	Grams per square metre per month	Monthly	1	1.6	1.6	1.60	1.6
Polycyclic aromatic hydrocarbons	Nanograms per cubic metre	24 hour period every 6 days.	4	0.59	0.70	0.62	0.95
Total suspended particles	Micrograms per cubic metre	Every 6 days	5	11	20	13	36
Type 1 and Type 2 substances in aggregate	Micrograms per cubic metre	Quarterly	1	0.017	0.017	0.02	0.017
Zinc	Micrograms per cubic metre	Every 6 days	5	<0.11	<0.11	0.06	0.13
Comment:							



Point 152: Receiver 2 (located north of licensed site)

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Benzene	Parts per billion	Every 6 days	5	0.024	0.074	0.090	0.13
Fine Particulates	Micrograms per cubic metre	Continuous	Continuous	0	15	14	33
Iron	Micrograms per cubic metre	Every 6 days	5	1.3	2.1	1.6	3.2
Lead	Micrograms per cubic metre	Every 6 days	5	<0.053	<0.053	0.03	<0.054
Particulates - Deposited Matter	Grams per square metre per month	Monthly	1	0.52	0.52	0.52	0.52
Polycyclic aromatic hydrocarbons	Nanograms per cubic metre	24 hour period every 6 days.	5	0.66	1.1	0.94	1.6
Total suspended particles	Micrograms per cubic metre	Every 6 days	5	19	33	33	45
Type 1 and Type 2 substances in aggregate	Micrograms per cubic metre	Quarterly	1	0.21	0.21	0.21	0.21
Zinc	Micrograms per cubic metre	Every 6 days	5	<0.11	0.12	0.06	0.21

Comment:

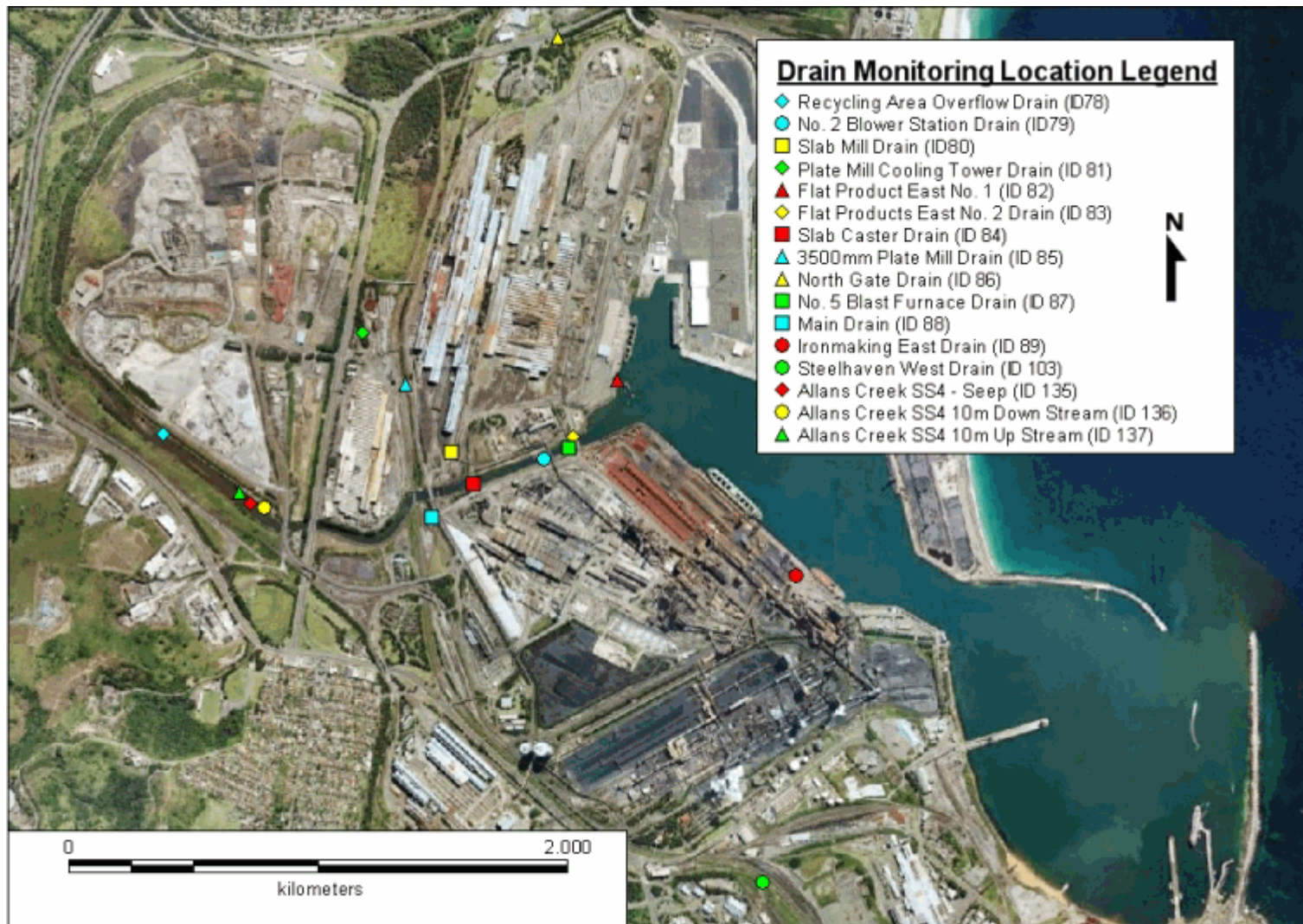
Point 153: Receiver 3 (located west of licensed site)

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Iron	Micrograms per cubic metre	Every 6 days	5	0.66	1.6	2.0	2.1
Lead	Micrograms per cubic metre	Every 6 days	5	<0.054	<0.054	0.03	<0.054
Total suspended particles	Micrograms per cubic metre	Every 6 days	5	18	25	23	35
Type 1 and Type 2 substances in aggregate	Micrograms per cubic metre	Quarterly	1	0.11	0.11	0.11	0.11
Zinc	Micrograms per cubic metre	Every 6 days	5	<0.11	<0.11	0.06	0.16

Comment:

Water and/or Land Monitoring Requirements

EPL6092 Condition M2.5/M2.6/M8.1/M8.3





Point 78:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	0	0	0.00	0
Comment:							

Point 79:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (ye s / no) *
Ammonia	Milligrams per litre	Every 8 days	4	<0.06	<0.06	5.0 (5.0)	no
Cyanide	Milligrams per litre	Every 8 days	4	<0.02	<0.02	0.30 (0.30)	no
Filtrable Iron	Milligrams per litre	Every 8 days	4	<0.013	0.082	0.3 (0.3)	no
Oil and Grease	Milligrams per litre	Every 8 days	4	<5	<5	20 (50)	no
pH		Every 8 days	4	8.1	8.1	6.5-9.0 (6.5-9.0)	no
Temperature	Degrees Celcius	Every 8 days	4	22.5	24.5	40 (40)	no
Total Iron	Milligrams per litre	Every 8 days	4	0.13	0.28	3 (50)	no
Total Suspended Solids	Milligrams per litre	Every 8 days	4	3	5	50 (500)	no
Total Zinc	Milligrams per litre	Every 8 days	4	<0.05	<0.05	3 (3)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	606427	725457		
Comment:							

Point 80:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (ye s / no) *
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	469	4763		
Comment:							



Point 82:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (ye s / no) *
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	81	191		
Comment:							

Point 83:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (ye s / no) *
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	0	0		
Comment:							

Point 85:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 Percentile Limit	Exceedance (ye s / no) *
Oil and Grease	Milligrams per litre	24/year. Min 15 days apart	2	<5	<5	20.0000	no
pH		24/year. Min 15 days apart	2	8.1	8.1	6.5-9.0	no
Temperature	Degrees Celcius	24/year. Min 15 days apart	2	17.5	19	35.00	no
Total Suspended Solids	Milligrams per litre	24/year. Min 15 days apart	2	<3	3	50.00	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	32974	34356		no
Comment:							



Point 87:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (ye s / no) *
Ammonia	Milligrams per litre	Every 8 days	4	<0.06	<0.06	10.0 (10.0)	no
Cyanide	Milligrams per litre	Every 8 days	4	<0.02	<0.02	0.30 (0.30)	no
Filtrable Iron	Milligrams per litre	Every 8 days	4	<0.013	<0.013	1.5 (1.5)	no
Lead	Milligrams per litre	Every 8 days	4	<0.02	<0.02	0.5 (0.5)	no
Mercury	Micrograms per litre	Every 8 days	4	<0.5	<0.5	1.5 (1.5)	no
pH		Every 8 days	4	8.2	8.2	6.5-11.0 (6.5-11.0)	no
Temperature	Degrees Celcius	Every 8 days	4	14.5	18.5	40 (40)	no
Total Iron	Milligrams per litre	Every 8 days	4	0.14	0.26	7 (100)	no
Total Suspended Solids	Milligrams per litre	Every 8 days	4	<3	4	70 (500)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	1904	2256		
Comment:							

Point 88:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (ye s / no) *
Ammonia	Milligrams per litre	24/year. Min 15 days apart	2	<0.06	<0.06	7.5 (7.5)	no
Cyanide	Milligrams per litre	24/year. Min 15 days apart	2	<0.02	<0.02	0.30 (0.30)	no
Oil and Grease	Milligrams per litre	24/year. Min 15 days apart	2	<5	<5	20 (50)	no
pH		24/year. Min 15 days apart	2	8.1	8.1	6.5-9.0 (6.5-9.0)	no
Temperature	Degrees Celcius	24/year. Min 15 days apart	2	15	17.5	40 (40)	no
Total Suspended Solids	Milligrams per litre	24/year. Min 15 days apart	2	<3	3	100 (200)	no
Total Zinc	Milligrams per litre	24/year. Min 15 days apart	2	<0.05	<0.05	3 (3)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	27870	29867		
Comment:							



Point 89:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (years / no) *
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	0	0		
Comment:							