



Bluescope Steel (AIS) Pty Ltd
ABN 19 000 019625
Port Kembla Steelworks
Five Islands Road
Port Kembla 2505
PO Box 1854
Wollongong NSW 2500

BLUESCOPE STEEL (AIS) PTY. LTD.
Port Kembla Steelworks
Licence 6092

[Link to Environment Protection Licence EPL6092](#)

LICENCE MONITORING DATA
MONTHLY SUMMARY REPORT

for

1 Aug 2020 to 31 Aug 2020

Monthly (August 2020) Report Published: 6, November, 2020

Date Obtained: 22/10/2020

Stack Air Monitoring Requirements

EPL6092 Conditions L2.4/M2.2/M2.3/M8.2/E1.4





Point 2:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 Percentile Limit	Exceedance (yes / no) *
Solid Particles	Milligrams per cubic metre	Quarterly	1	5.9	5.9	50.00	no
Comment:							

Point 10:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 Percentile Limit	Exceedance (yes / no) *
Dry Gas Density	Kilograms per cubic metre	Quarterly	7	1.29	1.29		no
Hydrogen Sulphide	Grams per second	Quarterly	1	0.76	0.76	1.20	no
Moisture	Percent	Quarterly	7	3.1	7.7		no
Molecular Weight of stack gases	grams per gram mole	Quarterly	7	28.9	28.9		no
Temperature	Degrees Celcius	Quarterly	7	25	41		no
Velocity	Metres per second	Quarterly	7	1.8	2.2		no
Volumetric flowrate	Cubic metres per second	Quarterly	8	19	23		no
Comment:							



Point 2:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max Value
Opacity	%	Continuous	Continuous	0.0	3.1	2.5	13.6
Comment:							

Point 107:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max Value
Total Solid Particles	Milligrams per cubic metre	Continuous	Continuous	0.2	6.2	5.1	50.0
Comment: Elevated results associated with plant shutdown and startup							



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Ambient Air Monitoring Requirements

EPL6092 Condition M2.2/M2.3/O4.13,O4.14 (Cont.)



O4.13

Pollutant	Monitoring frequency required by licence	No of significant emissions measured during month	100 Percentile Limit	Exceedance (yes/no) *
Emission - KISH Tipping DER 5	Monthly	0	4	no
Comment:				

O4.14

Pollutant	Monitoring frequency required by licence	No of significant emissions measured during month	100 Percentile Limit	Exceedance (yes/no) *
Emission Torpedo Ladle > DER 4	Monthly	0	1	no
Comment:				



Point 141: Receiver 1 (located south of licensed site)

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Benzene	Parts per billion	Every 6 days	5	0.022	0.1344	0.1700	0.18
Fine Particulates	Micrograms per cubic metre	Continuous	Continuous	4	12	10	43
Iron	Micrograms per cubic metre	Every 6 days	5	0.25	0.67	0.50	1.5
Lead	Micrograms per cubic metre	Every 6 days	5	<0.054	<0.054	0.03	<0.055
Particulates - Deposited Matter	Grams per square metre per month	Monthly	1	0.17	0.17	0.17	0.17
Polycyclic aromatic hydrocarbons	Nanograms per cubic metre	24 hour period every 6 days.	5	0.6	1.1	0.89	2.1
Total suspended particles	Micrograms per cubic metre	Every 6 days	5	6.6	14.12	14.00	24
Zinc	Micrograms per cubic metre	Every 6 days	5	<0.11	<0.11	0.06	<0.11
Comment:							

Point 152: Receiver 2 (located north of licensed site)

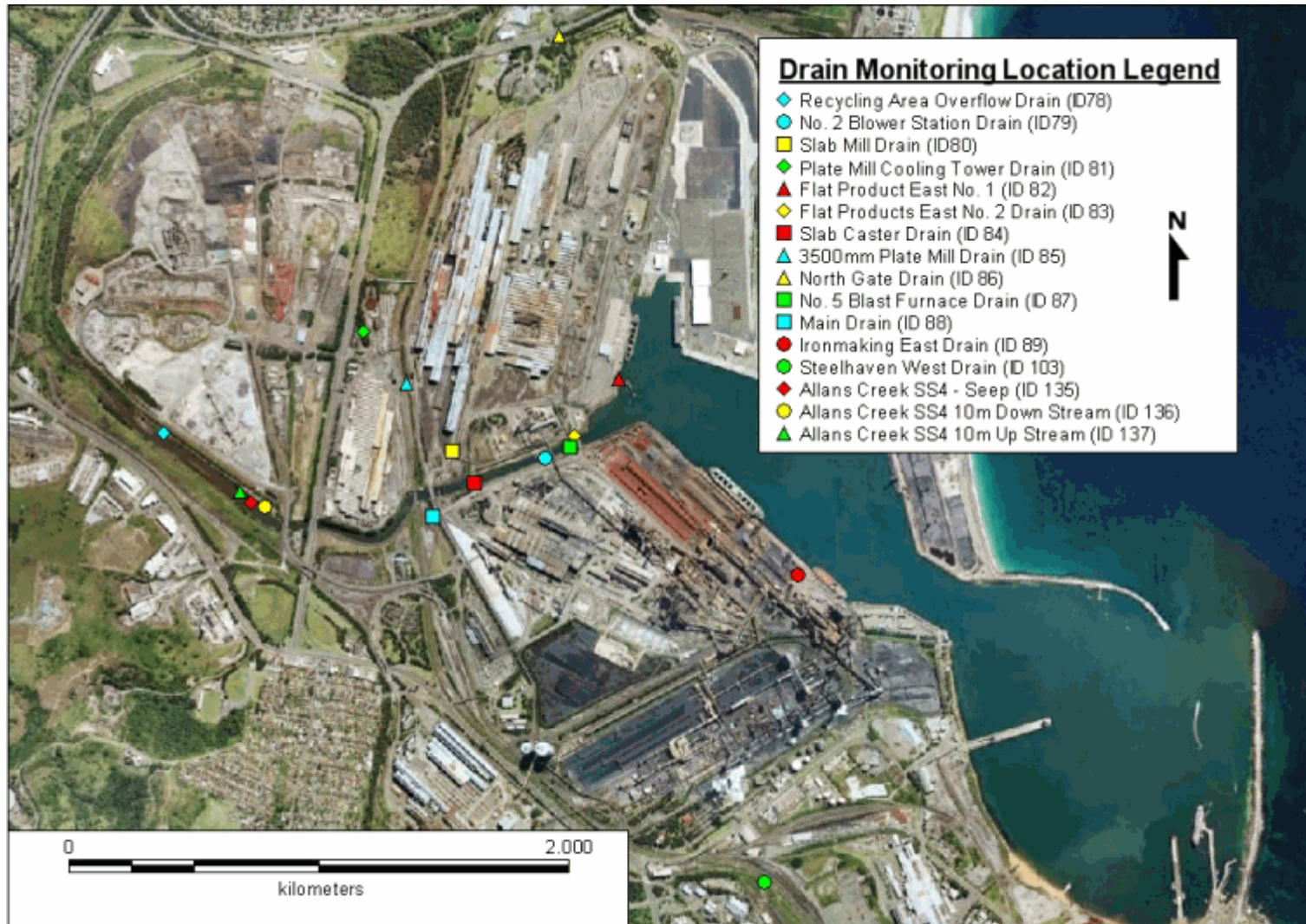
Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Benzene	Parts per billion	Every 6 days	5	<0.01	0.159	0.16	0.33
Fine Particulates	Micrograms per cubic metre	Continuous	Continuous	7	18	17	36
Iron	Micrograms per cubic metre	Every 6 days	5	0.88	1.896	1.50	3.6
Lead	Micrograms per cubic metre	Every 6 days	5	<0.054	<0.054	0.03	<0.055
Particulates - Deposited Matter	Grams per square metre per month	Monthly	1	0.77	0.77	0.77	0.77
Polycyclic aromatic hydrocarbons	Nanograms per cubic metre	24 hour period every 6 days.	5	0.59	1.014	0.67	2.1
Total suspended particles	Micrograms per cubic metre	Every 6 days	5	20	29.4	31.00	35
Zinc	Micrograms per cubic metre	Every 6 days	5	<0.11	<0.11	0.06	0.18
Comment:							

Point 153: Receiver 3 (located west of licensed site)

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Iron	Micrograms per cubic metre	Every 6 days	3	2.5	3.433	3.30	4.5
Lead	Micrograms per cubic metre	Every 6 days	3	<0.054	<0.054	0.03	<0.055
Total suspended particles	Micrograms per cubic metre	Every 6 days	3	36	48.3	38	71
Zinc	Micrograms per cubic metre	Every 6 days	3	<0.11	<0.11	0.11	0.14
Comment: Two samples (02/08/2020 & 08/08/2020) were not collected due to an instrument fault.							

Water and/or Land Monitoring Requirements

EPL6092 Condition M2.5/M2.6/M8.1/M8.3





Point 78:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	0	155	0.00	1885
Comment:							

Point 79:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Every 8 days	15	<0.06	0.31	5.0 (5.0)	no
Cyanide	Milligrams per litre	Every 8 days	15	<0.02	<0.02	0.30 (0.30)	no
Filtrable Iron	Milligrams per litre	Every 8 days	15	<0.01	0.03	0.3 (0.3)	no
Oil and Grease	Milligrams per litre	Every 8 days	15	<5	<5	20 (50)	no
pH		Every 8 days	15	8	8.2	6.5-9.0 (6.5-9.0)	no
Temperature	Degrees Celcius	Every 8 days	15	23.1	25.1	40 (40)	no
Total Iron	Milligrams per litre	Every 8 days	15	0.07	0.29	3 (50)	no
Total Suspended Solids	Milligrams per litre	Every 8 days	16	<3	21	50 (500)	no
Total Zinc	Milligrams per litre	Every 8 days	15	<0.05	<0.05	3 (3)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	534617	622332		
Comment:							

Point 80:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	624	9993		
Comment:							



Point 82:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	181	6594		
Comment:							

Point 83:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	0	1236		
Comment:							

Point 85:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 Percentile Limit	Exceedance (yes / no) *
Oil and Grease	Milligrams per litre	24/year. Min 15 days apart	2	<5	<5	20	no
pH		24/year. Min 15 days apart	2	8.1	8.2	6.5-9.0	no
Temperature	Degrees Celcius	24/year. Min 15 days apart	2	18.1	18.1	35	no
Total Suspended Solids	Milligrams per litre	24/year. Min 15 days apart	2	12	18	50	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	34311	41294		no
Comment:							



Point 87:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Every 8 days	4	<0.06	<0.06	10.0 (10.0)	no
Cyanide	Milligrams per litre	Every 8 days	4	<0.02	<0.02	0.30 (0.30)	no
Filtrable Iron	Milligrams per litre	Every 8 days	4	<0.01	<0.01	1.5 (1.5)	no
Lead	Milligrams per litre	Every 8 days	4	<0.02	0.03	0.5 (0.5)	no
Mercury	Micrograms per litre	Every 8 days	4	<0.5	<0.5	1.5 (1.5)	no
pH		Every 8 days	4	8.2	8.2	6.5-11.0 (6.5-11.0)	no
Temperature	Degrees Celcius	Every 8 days	4	16.1	17.1	40 (40)	no
Total Iron	Milligrams per litre	Every 8 days	4	0.14	0.28	7 (100)	no
Total Suspended Solids	Milligrams per litre	Every 8 days	5	<3	30	70 (500)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	1968	2341		
Comment:							

Point 88:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	24/year. Min 15 days apart	2	<0.06	<0.06	7.5 (7.5)	no
Cyanide	Milligrams per litre	24/year. Min 15 days apart	2	<0.02	<0.02	0.30 (0.30)	no
Oil and Grease	Milligrams per litre	24/year. Min 15 days apart	2	<5	<5	20 (50)	no
pH		24/year. Min 15 days apart	2	8.1	8.2	6.5-9.0 (6.5-9.0)	no
Temperature	Degrees Celcius	24/year. Min 15 days apart	2	16.1	17.1	40 (40)	no
Total Suspended Solids	Milligrams per litre	24/year. Min 15 days apart	2	<3	5	100 (200)	no
Total Zinc	Milligrams per litre	24/year. Min 15 days apart	2	<0.05	<0.05	3 (3)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	3124	152496		
Comment:							



Point 89:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	0	10294		
Comment:							