



Bluescope Steel (AIS) Pty Ltd
ABN 19 000 019625
Port Kembla Steelworks
Five Islands Road
Port Kembla 2505
PO Box 1854
Wollongong NSW 2500

BLUESCOPE STEEL (AIS) PTY. LTD.
Port Kembla Steelworks
Licence 6092

[Link to Environment Protection Licence EPL6092](#)

LICENCE MONITORING DATA
MONTHLY SUMMARY REPORT

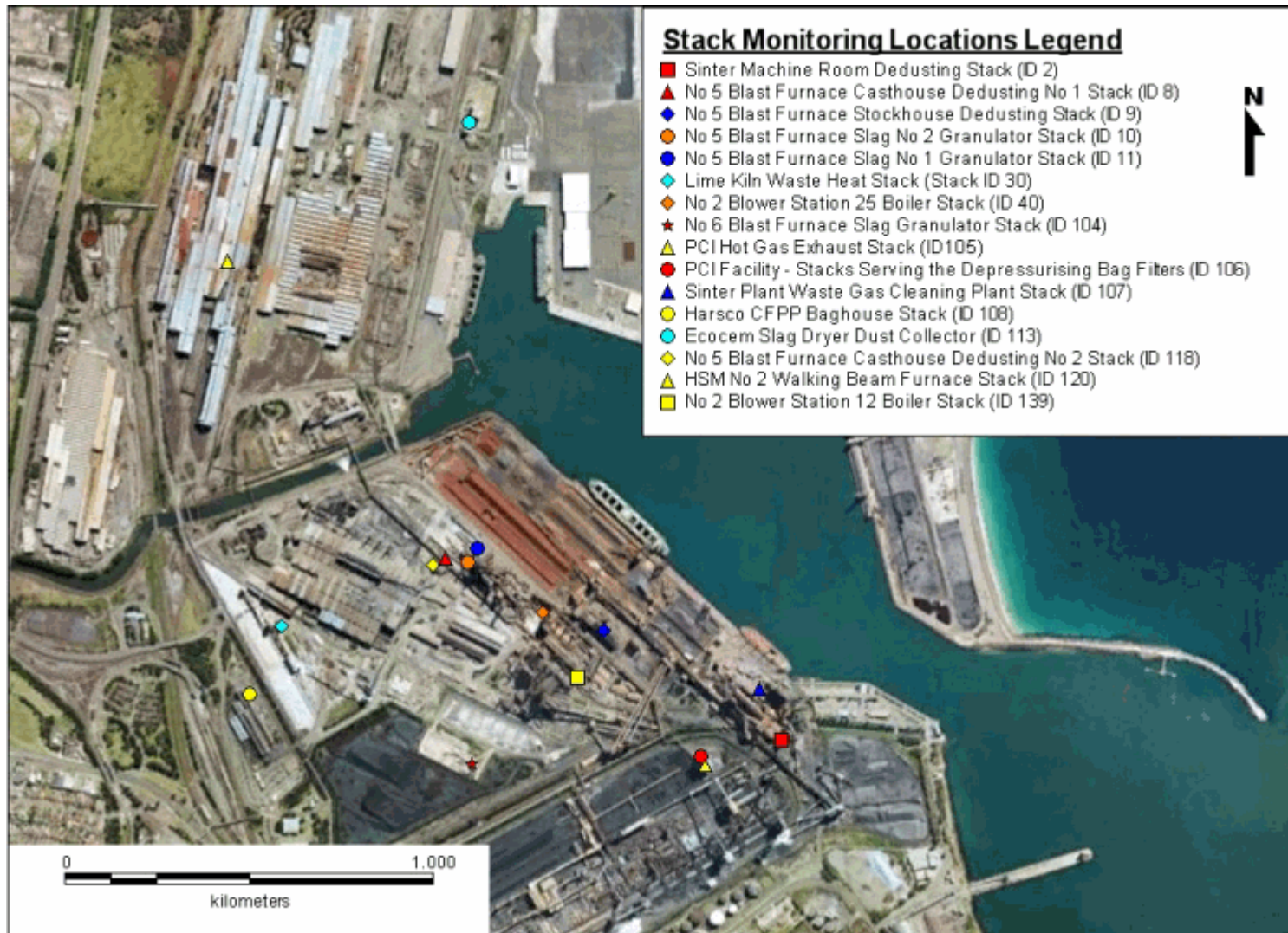
for

1 Jun 2017 to 30 Jun 2017

Monthly (June 2017) Report Published: 22, August, 2017

Stack Air Monitoring Requirements

EPL6092 Conditions L2.4/M2.2/M2.3/M8.2/E1.4





Point 8:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 Percentile Limit	Exceedance (yes / no) *
Solid Particles	Milligrams per cubic metre	Yearly	1	1.5	1.5	50.00	no
Comment:							

Point 9:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 Percentile Limit	Exceedance (yes / no) *
Solid Particles	Milligrams per cubic metre	Yearly	1	2.2	2.2	50.00	no
Comment:							

Point 118:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 Percentile Limit	Exceedance (yes / no) *
Solid Particles	Milligrams per cubic metre	Yearly	1	3.3	3.3	50.00	no
Comment:							



Point 10:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 Percentile Limit	Exceedance (yes / no) *
Dry Gas Density	Kilograms per cubic metre	Quarterly	7	1.29	1.29		no
Hydrogen Sulphide	Grams per second	Quarterly	1	0.71	0.71	1.20	no
Moisture	Percent	Quarterly	7	4.7	7.7		no
Molecular Weight of stack gases	grams per gram mole	Quarterly	7	28.9	28.9		no
Temperature	Degrees Celcius	Quarterly	7	32	41		no
Velocity	Metres per second	Quarterly	7	1.9	2.8		no
Volumetric flowrate	Cubic metres per second	Quarterly	8	20	29		no
Comment:							



Point 2:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max Value
Opacity	%	Continuous	Continuous	0	3.6	3.6	7.5
Comment:							

Point 107:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max Value
Total Solid Particles	Milligrams per cubic metre	Continuous	Continuous	1.1	4.7	4.4	50
Comment: Elevated results associated with plant start up and shutdown.							



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Ambient Air Monitoring Requirements

EPL6092 Condition M2.2/M2.3/O4.14,O4.15 (Cont.)



O4.14

Pollutant	Monitoring frequency required by licence	No of significant emissions measured during month	100 Percentile Limit	Exceedance (yes/no) *
Emission - KISH Tipping DER 5	Monthly	0	4	no
Comment:				

O4.15

Pollutant	Monitoring frequency required by licence	No of significant emissions measured during month	100 Percentile Limit	Exceedance (yes/no) *
Emission Torpedo Ladle > DER 4	Monthly	0	4	no
Comment:				



Point 141: Receiver 1 (located south of licensed site)

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Fine Particulates	Micrograms per cubic metre	Continuous	Continuous	7.5	10.6	10.6	18.2
Benzene	Parts per billion	Every 6 days	5	0.048	0.0856	0.0700	0.16
Iron	Micrograms per cubic metre	Every 6 days	5	0.18	0.296	0.26	0.41
Lead	Micrograms per cubic metre	Every 6 days	5	<0.054	<0.054	0.03	<0.054
Particulates - Deposited Matter	Grams per square metre per month	Monthly	1	0.63	0.63	0.63	0.63
Polycyclic aromatic hydrocarbons	Nanograms per cubic metre	24 hour period every 6 days.	5	0.59	0.772	0.59	1.5
Total suspended particles	Micrograms per cubic metre	Every 6 days	5	9.5	12.5	13.00	16
Zinc	Micrograms per cubic metre	Every 6 days	5	<0.11	<0.11	0.06	<0.11
Comment:							



Point 152: Receiver 2 (located north of licensed site)

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Fine Particulates	Micrograms per cubic metre	Continuous	Continuous	7.9	18.2	18.4	30.6
Benzene	Parts per billion	Every 6 days	5	0.042	0.1262	0.1300	0.22
Iron	Micrograms per cubic metre	Every 6 days	5	0.54	1.968	2.20	3.1
Lead	Micrograms per cubic metre	Every 6 days	5	<0.054	<0.054	0.03	<0.054
Particulates - Deposited Matter	Grams per square metre per month	Monthly	1	0.77	0.77	0.77	0.77
Polycyclic aromatic hydrocarbons	Nanograms per cubic metre	24 hour period every 6 days.	5	0.59	1.296	1.40	2
Total suspended particles	Micrograms per cubic metre	Every 6 days	5	13	31.4	31.00	47
Zinc	Micrograms per cubic metre	Every 6 days	5	0.12	0.2	0.14	0.47
Comment:							



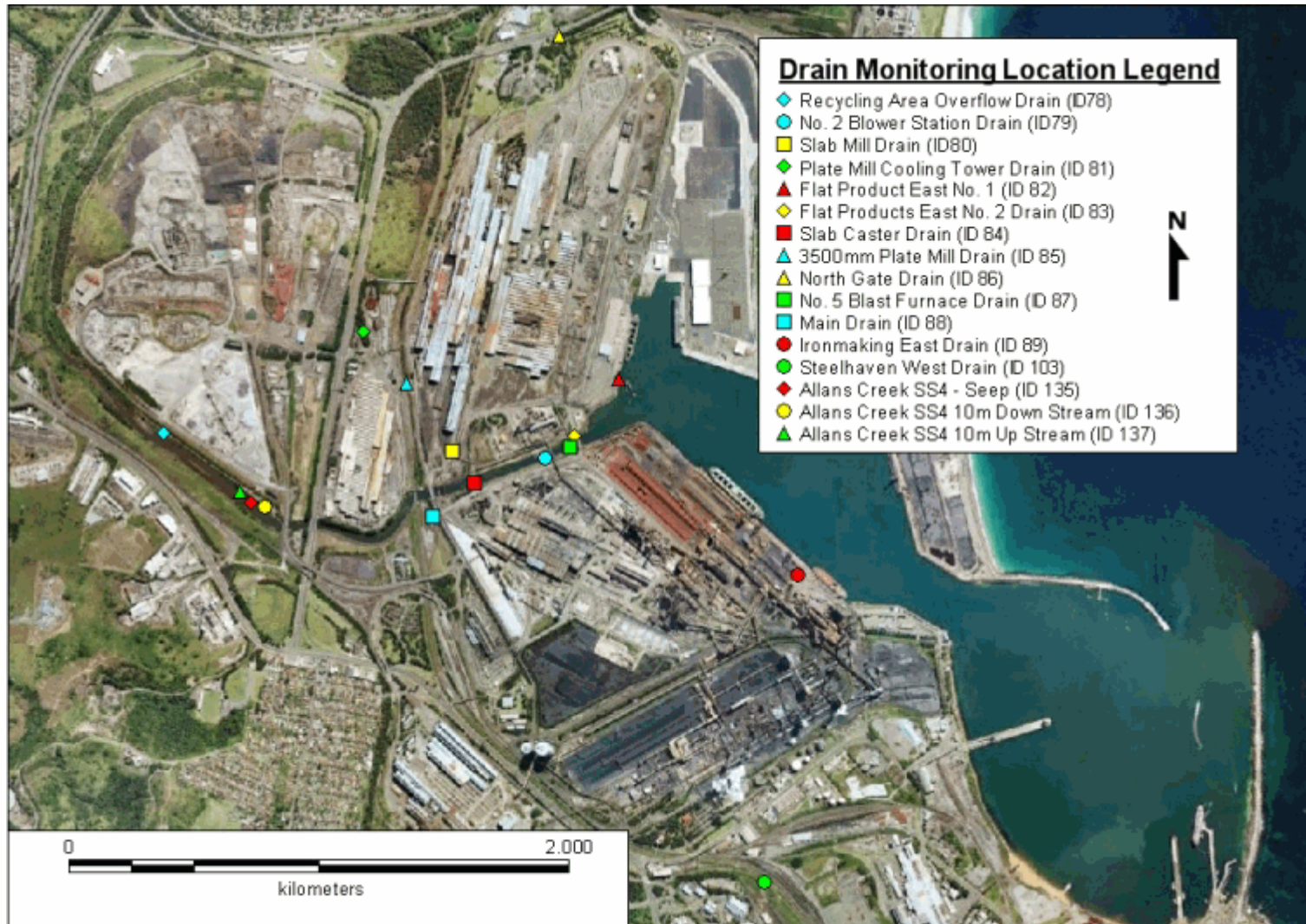
Point 153: Receiver 3 (located west of licensed site)

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Iron	Micrograms per cubic metre	Every 6 days	5	1.1	1.74	1.90	2.6
Lead	Micrograms per cubic metre	Every 6 days	5	<0.054	<0.054	0.03	0.075
Total suspended particles	Micrograms per cubic metre	Every 6 days	5	10	27.6	28.00	40
Zinc	Micrograms per cubic metre	Every 6 days	5	<0.11	<0.11	0.06	0.16

Comment:

Water and/or Land Monitoring Requirements

EPL6092 Condition M2.5/M2.6/M8.1/M8.3





Point 78:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Total Suspended Solids	Milligrams per litre	Daily during any discharge which is not due to Wet Weather Conditions	0 *				
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	0	8.033	0.00	241
Comment: *No flow at time of sampling.							

Point 79:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Every 8 days	4	<0.06	<0.06	5.0 (5.0)	no
Cyanide	Milligrams per litre	Every 8 days	4	<0.02	<0.02	0.30 (0.30)	no
Filtrable Iron	Milligrams per litre	Every 8 days	4	<0.01	0.01	0.3 (0.3)	no
Oil and Grease	Milligrams per litre	Every 8 days	4	<5	<5	20 (50)	no
pH		Every 8 days	4	8.1	8.2	6.5-9.0 (6.5-9.0)	no
Temperature	Degrees Celcius	Every 8 days	4	24	25	40 (40)	no
Total Iron	Milligrams per litre	Every 8 days	4	0.1	0.2	3 (50)	no
Total Suspended Solids	Milligrams per litre	Every 8 days	4	14	26	50 (500)	no
Total Zinc	Milligrams per litre	Every 8 days	4	<0.05	<0.05	3 (3)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	527961	674134		
Comment:							



Point 80:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	329	2664		
Comment:							

Point 82:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Cyanide	Milligrams per litre	Quarterly grab sample. Min 80 days apart	1	<0.02	<0.02	0.30 (0.00)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	0	2468		
Comment:							



Point 83:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Cyanide	Milligrams per litre	Quarterly grab sample. Min 80 days apart	1	<0.02	<0.02	0.15 (0.00)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	0	586		
Comment:							

Point 85:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 Percentile Limit	Exceedance (yes / no) *
Oil and Grease	Milligrams per litre	24/year. Min 15 days apart	2	<5	<5	20.0000	no
pH		24/year. Min 15 days apart	2	8.1	8.2	6.5-9.0	no
Temperature	Degrees Celcius	24/year. Min 15 days apart	2	19	20	35.00	no
Total Suspended Solids	Milligrams per litre	24/year. Min 15 days apart	2	3	14	50.00	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	32977	34624		no
Comment:							



Point 87:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Every 8 days	4	<0.06	<0.06	10.0 (10.0)	no
Cyanide	Milligrams per litre	Every 8 days	4	<0.02	<0.02	0.30 (0.30)	no
Filtrable Iron	Milligrams per litre	Every 8 days	4	<0.01	<0.01	1.5 (1.5)	no
Lead	Milligrams per litre	Every 8 days	4	<0.02	<0.02	0.5 (0.5)	no
Mercury	Micrograms per litre	Every 8 days	4	<0.5	<0.5	1.5 (1.5)	no
pH		Every 8 days	4	8.2	8.2	6.5-11.0 (6.5-11.0)	no
Temperature	Degrees Celcius	Every 8 days	4	17	18	40 (40)	no
Total Iron	Milligrams per litre	Every 8 days	4	0.15	0.33	7 (100)	no
Total Suspended Solids	Milligrams per litre	Every 8 days	4	4	26	70 (500)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	1877	2263		
Comment:							



Point 88:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Every 8 days	4	<0.06	<0.06	7.5 (7.5)	no
Cyanide	Milligrams per litre	Every 8 days	4	<0.02	<0.02	0.30 (0.30)	no
Oil and Grease	Milligrams per litre	Every 8 days	4	<5	<5	20 (50)	no
pH		Every 8 days	4	8.1	8.2	6.5-9.0 (6.5-9.0)	no
Temperature	Degrees Celcius	Every 8 days	4	17	18	40 (40)	no
Total Suspended Solids	Milligrams per litre	Every 8 days	4	3	35	100 (200)	no
Total Zinc	Milligrams per litre	Every 8 days	4	<0.05	0.05	3 (3)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	31767.6	45415		
Comment:							



Point 89:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Daily during any discharge	0			7.0 (7.0)	no
Copper	Milligrams per litre	Daily during any discharge	0			1.000	no
Cyanide	Milligrams per litre	Daily during any discharge	0			0.20 (0.20)	no
Filtrable Iron	Milligrams per litre	Daily during any discharge	0			0.5 (0.5)	no
Fluoride	Milligrams per litre	Daily during any discharge	0			50 (50)	no
pH		Daily during any discharge	0			6.5-9.0 (6.5-9.0)	no
Temperature	Degrees Celcius	Daily during any discharge	0			45 (45)	no
Total Iron	Milligrams per litre	Daily during any discharge	0			7 (20)	no
Total Suspended Solids	Milligrams per litre	Daily during any discharge	0			100 (200)	no
Total Zinc	Milligrams per litre	Daily during any discharge	0			3 (3)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	0	0		
Comment:							