



Bluescope Steel (AIS) Pty Ltd  
ABN 19 000 019625  
Port Kembla Steelworks  
Five Islands Road  
Port Kembla 2505  
PO Box 1854  
Wollongong NSW 2500

**BLUESCOPE STEEL (AIS) PTY. LTD.**  
**Port Kembla Steelworks**  
**Licence 6092**

[Link to Environment Protection Licence EPL6092](#)

**LICENCE MONITORING DATA**  
**MONTHLY SUMMARY REPORT**

for

**1 Nov 2014 to 30 Nov 2014**

Monthly (November 2014) Report Published: 24, December, 2014

## Stack Air Monitoring Requirements

EPL6092 Conditions M2.2/M2.3/M8.2/E1.4





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**Point 2:**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 Percentile Limit	Exceedance (yes / no) *
Solid Particles	Milligrams per cubic metre	Quarterly	1	8.00	8.00	50.00	no
<b>Comment:</b>							

**O4.13**

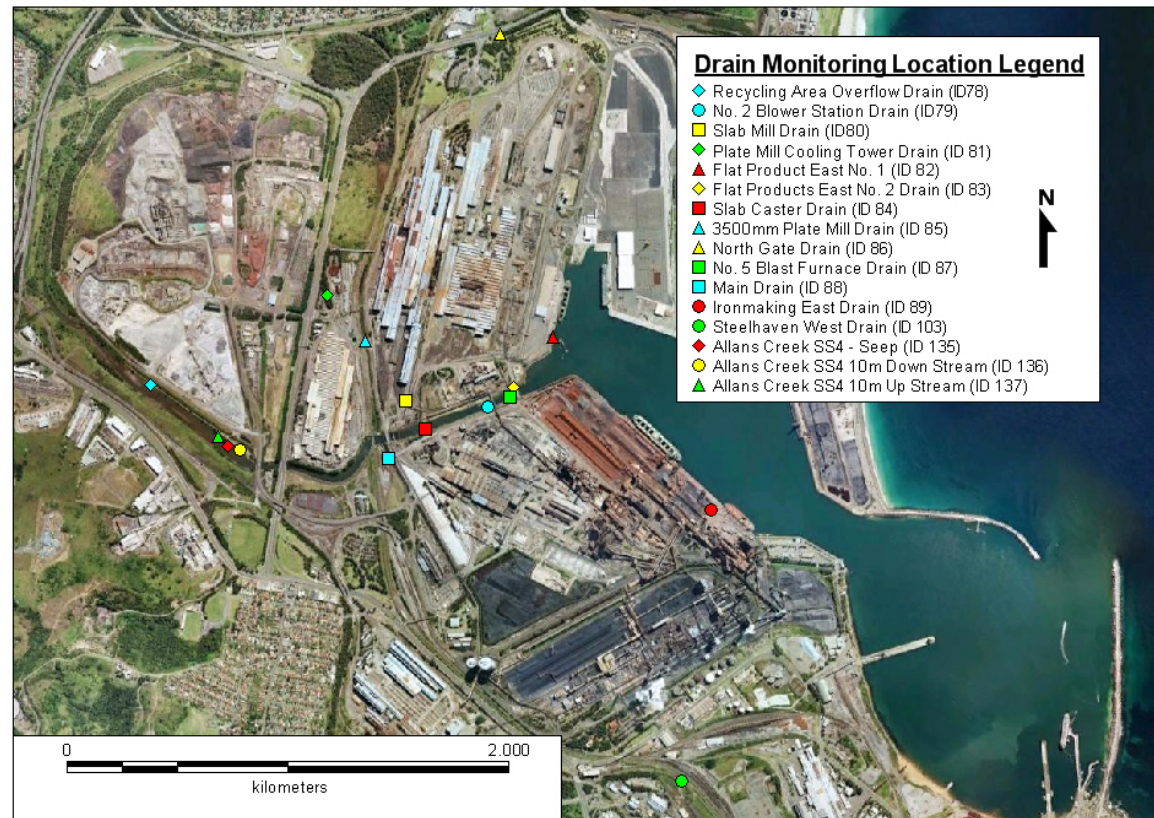
Pollutant	Monitoring frequency required by licence	No of significant emissions measured during month	100 Percentile Limit	Exceedance (yes/no) *
Emission - KISH Tipping DER 5	Monthly	0	4	no
<b>Comment:</b>				

**O4.14**

Pollutant	Monitoring frequency required by licence	No of significant emissions measured during month	100 Percentile Limit	Exceedance (yes/no) *
Emission - Torpedo Ladle DER>3	Monthly	0	4	no
<b>Comment:</b>				

## Water and/or Land Monitoring Requirements

EPL6092 Condition M2.4/M2.5/M8.1/M8.3



**Point 78:**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Total Suspended Solids	Milligrams per litre	Daily during any discharge which is not due to Wet Weather Conditions	0	*	*	*	*
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous**	0.00	0.00	0.00	0.00

**Comment:** \* No sample taken, no flow at time of sampling. \*\* Flow monitoring equipment malfunction, 4 daily flows missed, zero flow on the other 26 days of the month.

**Point 79:**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Every 8 days	4	<0.0600	0.3800	5.0 (5.0)	no
Cyanide	Milligrams per litre	Every 8 days	4	<0.0200	0.0320	0.30 (0.30)	no
Filtrable Iron	Milligrams per litre	Every 8 days	4	<0.0100	0.0250	0.3 (0.3)	no
Oil and Grease	Milligrams per litre	Every 8 days	4	<5.0000	<5.0000	20 (50)	no
pH		Every 8 days	4	8.00	8.20	6.5-9.0 (6.5-9.0)	no
Temperature	Degrees Celcius	Every 8 days	4	21.90	30.00	40 (40)	no
Total Iron	Milligrams per litre	Every 8 days	4	0.0960	0.2340	3 (50)	no
Total Suspended Solids	Milligrams per litre	Every 8 days	4	<3.00	20.00	50 (500)	no
Total Zinc	Milligrams per litre	Every 8 days	4	<0.0500	0.0600	3 (3)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	486,689.00	656,145.00		

**Comment:**

**Point 80:**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	1,707.00	4,075.00		
<b>Comment:</b>							

**Point 82:**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Cyanide	Milligrams per litre	Quarterly grab sample. Min 80 days apart	0	*	*	0.30 (0.00)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	8.00	914.00		
<b>Comment: * No sample taken, no flow at time of sampling.</b>							

**Point 83:**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Cyanide	Milligrams per litre	Quarterly grab sample. Min 80 days apart	0	*	*	0.15 (0.00)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	0.00	343.00		
<b>Comment: * No sample taken, no flow at time of sampling.</b>							

**Point 85:**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 Percentile Limit	Exceedance (yes / no) *
Oil and Grease	Milligrams per litre	24/year. Min 15 days apart	2	<5.0000	<5.0000	20.0000	no
pH		24/year. Min 15 days apart	2	8.00	8.10	6.5-9.0	no
Temperature	Degrees Celcius	24/year. Min 15 days apart	2	18.90	26.00	35.00	no
Total Suspended Solids	Milligrams per litre	24/year. Min 15 days apart	2	5.60	11.00	50.00	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	28,964.00	32,001.00		no
<b>Comment:</b>							

**Point 87:**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Every 8 days	4	<0.0600	<0.0600	10.0 (10.0)	no
Cyanide	Milligrams per litre	Every 8 days	4	<0.0200	0.0730	0.30 (0.30)	no
Filtrable Iron	Milligrams per litre	Every 8 days	4	<0.0100	0.0250	1.5 (1.5)	no
Lead	Milligrams per litre	Every 8 days	4	<0.020	<0.020	0.5 (0.5)	no
Mercury	Micrograms per litre	Every 8 days	4	<0.50	<0.50	1.5 (1.5)	no
pH		Every 8 days	4	8.00	9.50	6.5-11.0 (6.5-11.0)	no
Temperature	Degrees Celcius	Every 8 days	4	19.90	22.00	40 (40)	no
Total Iron	Milligrams per litre	Every 8 days	4	0.1030	0.5600	7 (100)	no
Total Suspended Solids	Milligrams per litre	Every 8 days	4	3.60	8.80	70 (500)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	595.00	2,854.00		
<b>Comment:</b>							



**Point 88:**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Every 8 days	4	<0.0600	<0.0600	7.5 (7.5)	no
Ammonia	Tonnes per day	Every 8 days	4	0.0	0.0	1.200	no
Cyanide	Kilograms per day	Every 8 days	4	0.0	0.0	27.00	no
Cyanide	Milligrams per litre	Every 8 days	4	<0.0200	<0.0200	0.30 (0.30)	no
Oil and Grease	Milligrams per litre	Every 8 days	4	<5.0000	<5.0000	20 (50)	no
Oil and Grease	Tonnes per day	Every 8 days	4	0.0	0.0	2.50	no
pH		Every 8 days	4	8.00	8.10	6.5-9.0 (6.5-9.0)	no
Phenol	Kilograms per day	Every 8 days	4	0.0	0.0	35.00	no
Phenol	Milligrams per litre	Every 8 days	4	<0.2000	<0.2000	0.45 (0.45)	no
Temperature	Degrees Celcius	Every 8 days	4	23.00	24.90	40 (40)	no
Total Suspended Solids	Milligrams per litre	Every 8 days	4	4.80	16.00	100 (200)	no
Total Suspended Solids	Tonnes per day	Every 8 days	4	0.68	2.14	12.00	no
Total Zinc	Kilograms per day	Every 8 days	4	0.0	0.0	35.00	no
Total Zinc	Milligrams per litre	Every 8 days	4	<0.0500	<0.0500	3 (3)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	122,435.00	164,899.00		
<b>Comment:</b>							



**Point 89:**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Every 8 days	4	<0.0600	0.3000	7.0 (7.0)	no
Cyanide	Milligrams per litre	Every 8 days	4	<0.0200	<0.0200	0.20 (0.20)	no
Filtrable Iron	Milligrams per litre	Every 8 days	4	0.0110	0.0290	0.5 (0.5)	no
Fluoride	Milligrams per litre	Every 8 days	4	<1.00	1.50	50 (50)	no
pH		Every 8 days	4	8.10	8.20	6.5-9.0 (6.5-9.0)	no
Temperature	Degrees Celcius	Every 8 days	4	20.90	22.00	45 (45)	no
Total Iron	Milligrams per litre	Every 8 days	4	0.1830	3.7480	7 (20)	no
Total Suspended Solids	Milligrams per litre	Every 8 days	4	5.20	22.00	100 (200)	no
Total Zinc	Milligrams per litre	Every 8 days	4	<0.0500	0.1830	3 (3)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	8,989.00	14,847.00		
<b>Comment:</b>							