



Bluescope Steel (AIS) Pty Ltd
ABN 19 000 019625
Port Kembla Steelworks
Five Islands Road
Port Kembla 2505
PO Box 1854
Wollongong NSW 2500

BLUESCOPE STEEL (AIS) PTY. LTD.
Port Kembla Steelworks
Licence 6092

[Link to Environment Protection Licence EPL6092](#)

LICENCE MONITORING DATA
MONTHLY SUMMARY REPORT

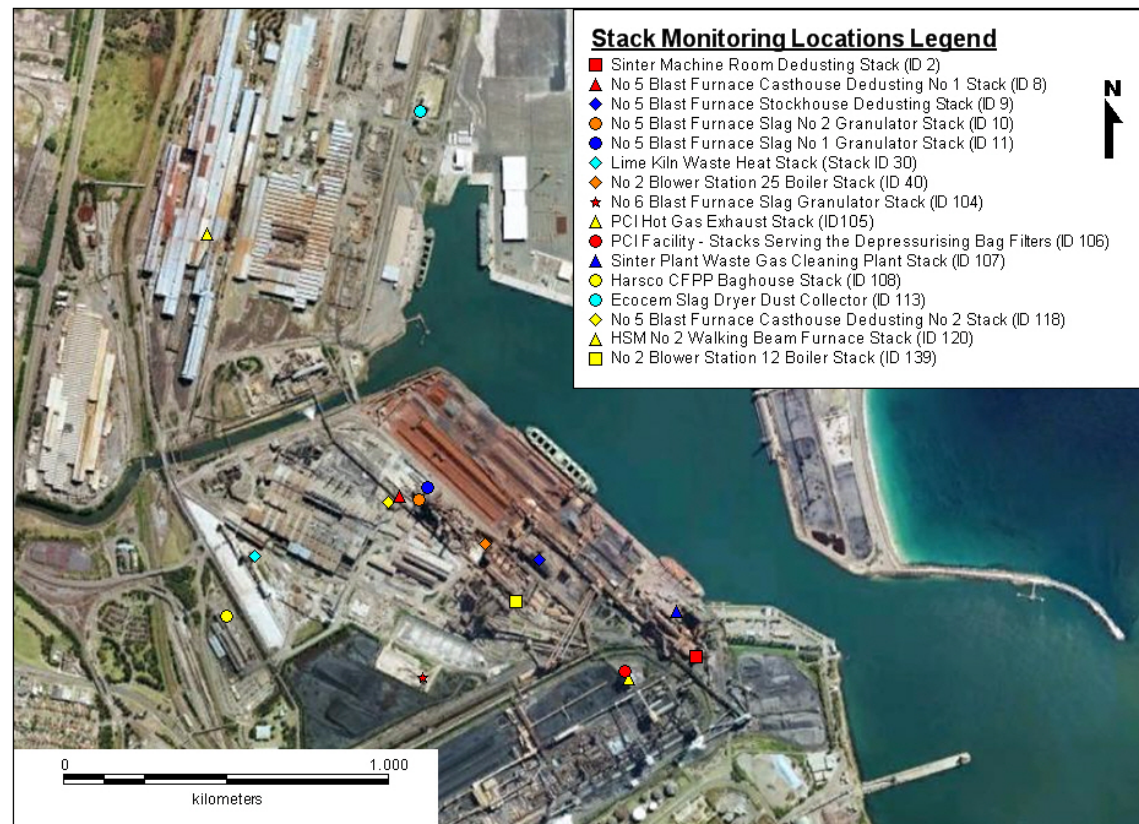
for

1 Mar 2014 to 31 Mar 2014

Monthly (March 2014) Report Published: 30, April, 2014

Stack Air Monitoring Requirements

EPL6092 Conditions M2.2/M2.3/M8.2/E1.4



Point 107:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 Percentile Limit	Exceedance (yes / no) *
Dry Gas Density	Kilograms per cubic metre	Quarterly in duplicate	2	1.33	1.34		no
Hydrogen Chloride	Milligrams per cubic metre	Quarterly in duplicate	1	14.00	14.00		no
Hydrogen Fluoride	Milligrams per cubic metre	Quarterly in duplicate	1	1.1000	1.1000		no
Moisture	Percent	Quarterly in duplicate	2	10.00	11.00		no
Molecular Weight of stack gases	grams per gram mole	Quarterly in duplicate	2	29.70	29.90		no
Sulfuric acid mist and sulphur trioxide (as SO ₃)	Milligrams per cubic metre	Quarterly in duplicate	1	2.20	2.20	100.00	no
Temperature	Degrees Celcius	Quarterly in duplicate	2	143.00	143.00		no
Velocity	Metres per second	Quarterly in duplicate	2	15.00	15.00		no
Volumetric flowrate	Cubic metres per second	Quarterly in duplicate	2	290.00	300.00		no
Comment:							

Point 118:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 Percentile Limit	Exceedance (yes / no) *
Solid Particles	Milligrams per cubic metre	Yearly	1	7.60	7.60	50.00	no
Comment:							



O4.12:

Meter 1

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Opacity	%	Daily	Continuous	1	21.1	19	95
Comment:							

Meter 2

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Opacity	%	Daily	Continuous	1	18.1	18	91
Comment:							

O4.13

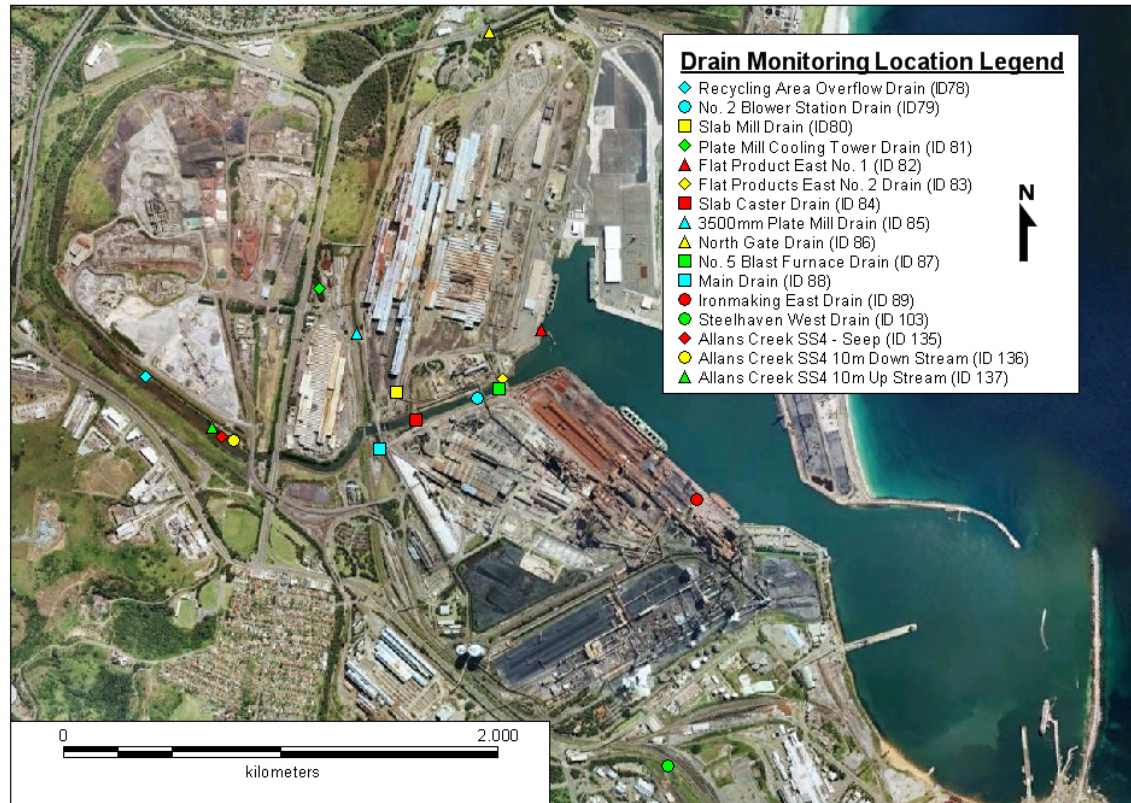
Pollutant	Monitoring frequency required by licence	No of significant emissions measured during month	100 Percentile Limit	Exceedance (yes/no) *
Emission - KISH Tipping DER 5	Monthly	0	4	no
Comment:				

O4.14

Pollutant	Monitoring frequency required by licence	No of significant emissions measured during month	100 Percentile Limit	Exceedance (yes/no) *
Emission - Torpedo Ladle DER>3	Monthly	0	4	no
Comment:				

Water and/or Land Monitoring Requirements

EPL6092 Condition M2.4/M2.5/M8.1/M8.3



Point 78:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	0.00	80.35	0.00	918.00
Comment:							

Point 79:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Every 8 days	3	<0.0600	0.2300	5.0 (5.0)	no
Cyanide	Milligrams per litre	Every 8 days	3	<0.0050	0.0080	0.30 (0.30)	no
Filtrable Iron	Milligrams per litre	Every 8 days	3	<0.0100	0.0120	0.3 (0.3)	no
Oil and Grease	Milligrams per litre	Every 8 days	3	<5.0000	<5.0000	20 (50)	no
pH		Every 8 days	3	8.10	8.20	6.5-9.0 (6.5-9.0)	no
Temperature	Degrees Celcius	Every 8 days	3	26.00	27.00	40 (40)	no
Total Iron	Milligrams per litre	Every 8 days	3	0.0790	0.1940	3 (50)	no
Total Suspended Solids	Milligrams per litre	Every 8 days	3	<2.00	14.00	50 (500)	no
Total Zinc	Milligrams per litre	Every 8 days	3	<0.0500	<0.0500	3 (3)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	494,529.00	707,488.00		
Comment:							

Point 80:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	1,942.00	9,526.00		
Comment:							

Point 82:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Cyanide	Milligrams per litre	Quarterly grab sample. Min 80 days apart	1	0.0160	0.0160	0.30 (0.30)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	114.00	7,694.00		
Comment:							

Point 83:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Cyanide	Milligrams per litre	Quarterly grab sample. Min 80 days apart	1	0.0110	0.0110	0.15 (0.15)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	0.00	1,816.00		
Comment:							

Point 85:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 Percentile Limit	Exceedance (yes / no) *
Oil and Grease	Milligrams per litre	24/year. Min 15 days apart	2	<5.0000	<5.0000	20.0000	no
pH		24/year. Min 15 days apart	2	8.00	8.20	6.5-9.0	no
Temperature	Degrees Celcius	24/year. Min 15 days apart	2	24.00	25.00	35.00	no
Total Suspended Solids	Milligrams per litre	24/year. Min 15 days apart	2	5.60	8.80	50.00	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	28,043.00	39,534.00		no
Comment:							

Point 87:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Every 8 days	3	<0.0600	<0.0600	10.0 (10.0)	no
Cyanide	Milligrams per litre	Every 8 days	3	<0.0050	0.0060	0.30 (0.30)	no
Filtrable Iron	Milligrams per litre	Every 8 days	3	<0.0100	<0.0100	1.5 (1.5)	no
Lead	Milligrams per litre	Every 8 days	3	<0.020	<0.020	0.5 (0.5)	no
Mercury	Micrograms per litre	Every 8 days	3	<0.10	<0.10	1.5 (1.5)	no
pH		Every 8 days	3	8.10	8.40	6.5-11.0 (6.5-11.0)	no
Temperature	Degrees Celcius	Every 8 days	3	22.00	23.00	40 (40)	no
Total Iron	Milligrams per litre	Every 8 days	3	0.1490	11.6200	7 (100)	no*
Total Suspended Solids	Milligrams per litre	Every 8 days	3	7.20	110.00	70 (500)	no*
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	1,481.00	2,750.00		
Comment: * Wet weather limits apply.							

Point 88:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Every 8 days	3	<0.0600	<0.0600	7.5 (7.5)	no
Ammonia	Tonnes per day	Every 8 days	3	0.004	0.008	1.200	no
Cyanide	Kilograms per day	Every 8 days	3	0.37	0.73	27.00	no
Cyanide	Milligrams per litre	Every 8 days	3	<0.0050	0.0050	0.30 (0.30)	no
Oil and Grease	Milligrams per litre	Every 8 days	3	<5.0000	<5.0000	20 (50)	no
Oil and Grease	Tonnes per day	Every 8 days	3	0.37	0.69	2.50	no
pH		Every 8 days	3	8.10	8.10	6.5-9.0 (6.5-9.0)	no
Phenol	Kilograms per day	Every 8 days	3	0.37	0.69	35.00	no
Phenol	Milligrams per litre	Every 8 days	3	<0.0050	<0.0050	0.45 (0.45)	no
Temperature	Degrees Celcius	Every 8 days	3	24.00	29.00	40 (40)	no
Total Suspended Solids	Milligrams per litre	Every 8 days	3	7.60	10.00	100 (200)	no
Total Suspended Solids	Tonnes per day	Every 8 days	3	1.11	2.56	12.00	no
Total Zinc	Kilograms per day	Every 8 days	3	3.67	6.95	35.00	no
Total Zinc	Milligrams per litre	Every 8 days	3	<0.0500	<0.0500	3 (3)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	125,616.00	346,632.00		
Comment:							

Point 89:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Every 8 days	3	<0.0600	0.3500	7.0 (7.0)	no
Cyanide	Milligrams per litre	Every 8 days	3	<0.0050	<0.0050	0.20 (0.20)	no
Filtrable Iron	Milligrams per litre	Every 8 days	3	0.0160	0.0290	0.5 (0.5)	no
Fluoride	Milligrams per litre	Every 8 days	3	<1.00	1.10	50 (50)	no
pH		Every 8 days	3	8.20	8.30	6.5-9.0 (6.5-9.0)	no
Temperature	Degrees Celcius	Every 8 days	3	23.00	24.00	45 (45)	no
Total Iron	Milligrams per litre	Every 8 days	3	0.2270	0.7940	7 (20)	no
Total Suspended Solids	Milligrams per litre	Every 8 days	3	6.00	12.00	100 (200)	no
Total Zinc	Milligrams per litre	Every 8 days	3	<0.0500	0.1310	3 (3)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	11,419.00	29,883.00		
Comment:							