



Bluescope Steel (AIS) Pty Ltd  
ABN 19 000 019625  
Port Kembla Steelworks  
Five Islands Road  
Port Kembla 2505  
PO Box 1854  
Wollongong NSW 2500

**BLUESCOPE STEEL (AIS) PTY. LTD.**  
**Port Kembla Steelworks**  
**Licence 6092**

[Link to Environment Protection Licence EPL6092](#)

**LICENCE MONITORING DATA**  
**MONTHLY SUMMARY REPORT**

for

**1 Sep 2013 to 30 Sep 2013**

## Stack Air Monitoring Requirements

EPL6092 Conditions M2.2/M2.3/M8.2/E1.4





Bluescope Steel (AIS) Pty Ltd  
 ABN 19 000 019625  
 Port Kembla Steelworks  
 Five Islands Road  
 Port Kembla 2505  
 PO Box 1854  
 Wollongong NSW 2500

**Point 8:**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 Percentile Limit	Exceedance (yes / no) *
Solid Particles	Milligrams per cubic metre	Yearly	1	17.00	17.00	50.00	no
<b>Comment:</b>							



Bluescope Steel (AIS) Pty Ltd  
ABN 19 000 019625  
Port Kembla Steelworks  
Five Islands Road  
Port Kembla 2505  
PO Box 1854  
Wollongong NSW 2500

## **Ambient Air Monitoring Requirements**

EPL6092 Condition M2.2/M2.3/O4.13/O4.14 (Cont.)

**Point 140: Residential Receiver 1 (South of Licenced site)**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Ash	Grams per square metre per month	Monthly	1	0.70	0.70	0.70	0.70
Benzene	Parts per billion	Every 6 days	5	0.0180	0.1098	0.0620	0.3200
Insoluble Solid	Grams per square metre per month	Monthly	1	2.30	2.30	2.30	2.30
Iron	Micrograms per cubic metre	Every 6 days	5	0.37	1.53	0.90	3.20
Polycyclic aromatic hydrocarbons	Nanograms per cubic metre	24 hour period every 6 days	5	0.68	3.33	0.69	11.00
Polycyclic aromatic hydrocarbons	Nanograms per cubic metre	A weekly sample when the wind is blowing wind direction 0-60 degrees.	3	3.60	8.63	9.30	13.00
Total suspended particles	Micrograms per cubic metre	Every 6 days	5	7.10	36.62	26.00	71.00
Zinc	Micrograms per cubic metre	Every 6 days	5	<0.12	0.06	0.07	<0.13
<b>Comment:</b>							

**Point 141: Residential Receiver 2 (located south of licensed site)**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Benzene	Parts per billion	Every 6 days	5	0.0180	0.0708	0.0700	0.1500
Iron	Micrograms per cubic metre	Every 6 days	5	0.58	2.25	0.70	6.00
Polycyclic aromatic hydrocarbons	Nanograms per cubic metre	24 hour period every 6 days.	5	0.68	1.19	0.69	2.70
Total suspended particles	Micrograms per cubic metre	Every 6 days	5	14.00	37.60	27.00	64.00
Zinc	Micrograms per cubic metre	Every 6 days	5	<0.12	0.06	0.06	<0.13
<b>Comment:</b>							

**Point 142: Residential Receiver 3 (located South West of licensed site)**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Iron	Micrograms per cubic metre	Every 6 days	5	0.40	2.43	0.75	6.30
Total suspended particles	Micrograms per cubic metre	Every 6 days	5	11.00	39.80	26.00	80.00
Zinc	Micrograms per cubic metre	Every 6 days	5	<0.12	0.08	0.07	0.14
<b>Comment:</b>							

**Point 143: Residential Receiver 4 (located North East of licensed site)**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Ash	Grams per square metre per month	Monthly	1	0.50	0.50	0.50	0.50
Insoluble Solid	Grams per square metre per month	Monthly	1	1.60	1.60	1.60	1.60
Iron	Micrograms per cubic metre	Every 6 days	5	0.52	1.20	1.10	1.80
Total suspended particles	Micrograms per cubic metre	Every 6 days	5	16.00	41.40	36.00	66.00
Zinc	Micrograms per cubic metre	Every 6 days	5	<0.12	0.06	0.06	<0.13
<b>Comment:</b>							

**Point 145: Residential Receiver 6 (located South of licensed site)**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Ash	Grams per square metre per month	Monthly	1	0.80	0.80	0.80	0.80
Insoluble Solid	Grams per square metre per month	Monthly	1	1.70	1.70	1.70	1.70
<b>Comment:</b>							

**Point 144: Residential receiver 5 (located North of the licensed site)**

Pollutant	Units of Measure	Monitoring Frequency required by the licence	No. of times measured during the month	Min. value	Mean value	Median value	Max. value
Ash	Grams per square metre per month	Monthly	0*				
Insoluble Solids	Grams per square metre per month	Monthly	0*				
<b>Comment: *Broken Bottle, sample compromised.</b>							

**Point 146: Residential Receiver 7 (located North West of licensed site)**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Ash	Grams per square metre per month	Monthly	1	0.50	0.50	0.50	0.50
Insoluble Solid	Grams per square metre per month	Monthly	1	2.60	2.60	2.60	2.60
<b>Comment:</b>							

**Point 147: Residential Receiver 8 (located South East of licensed site)**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Ash	Grams per square metre per month	Monthly	1	3.40	3.40	3.40	3.40
Insoluble Solid	Grams per square metre per month	Monthly	1	9.90	9.90	9.90	9.90
<b>Comment:</b>							

**Point 148: Residential Receiver 9 (located South of licensed site)**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Ash	Grams per square metre per month	Monthly	1	1.10	1.10	1.10	1.10
Insoluble Solid	Grams per square metre per month	Monthly	1	7.00	7.00	7.00	7.00
<b>Comment:</b>							



**Point 149: Residential Receiver 10 (located South West of licensed site)**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Ash	Grams per square metre per month	Monthly	1	0.50	0.50	0.50	0.50
Insoluble Solid	Grams per square metre per month	Monthly	1	1.60	1.60	1.60	1.60
<b>Comment:</b>							

**Point 150: Residential Receiver 11 (located South East of licensed site)**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Polycyclic aromatic hydrocarbons	Nanograms per cubic metre	weekly sample when the wind is blowing wind direction 225-315 degrees	4	10.00	26.50	30.50	35.00
<b>Comment:</b>							



**O4.12:**

**Meter 1**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Opacity	%	Daily	Continuous	1	19.6	17	93
<b>Comment:</b>							

**Meter 2**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Opacity	%	Daily	Continuous	1	25.3	24	75
<b>Comment:</b>							

**O4.13**

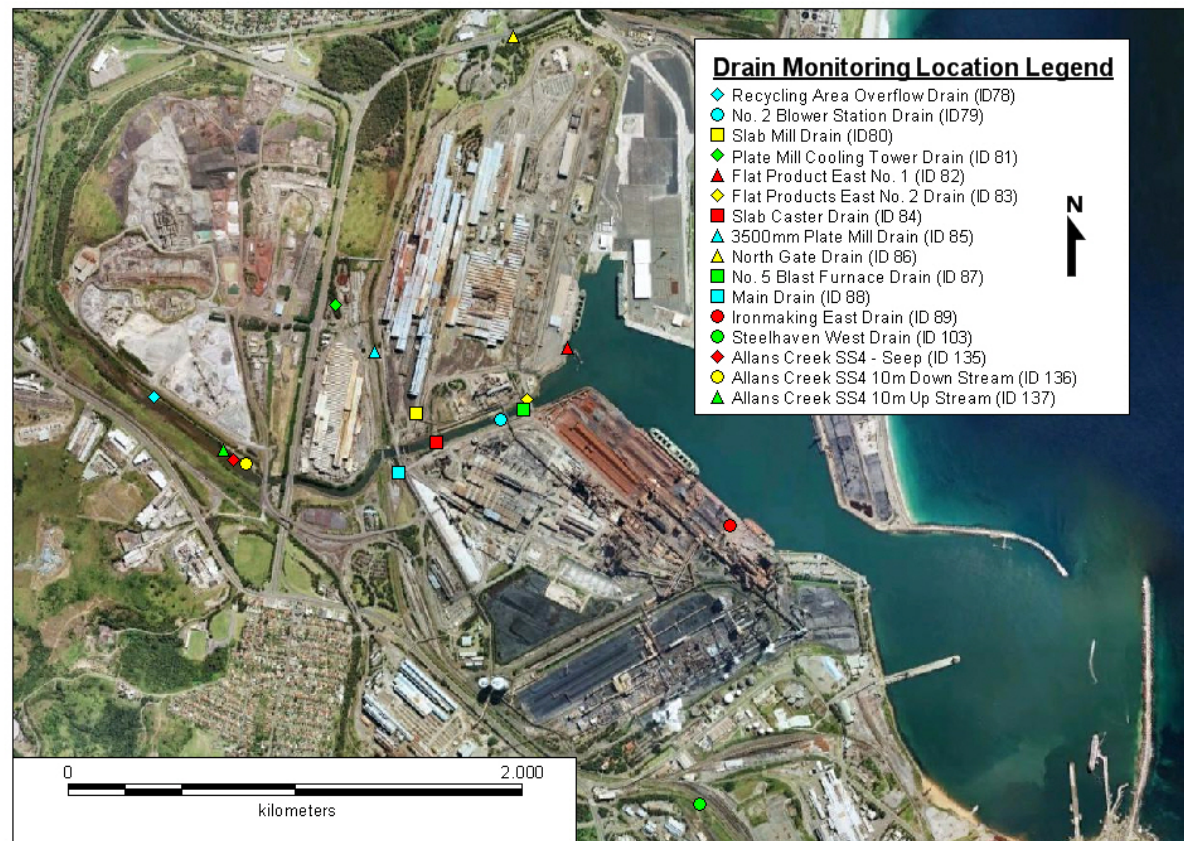
Pollutant	Monitoring frequency required by licence	No of significant emissions measured during month	100 Percentile Limit	Exceedance (yes/no) *
Emission - KISH Tipping DER 5	Monthly	0	4	no
<b>Comment:</b>				

**O4.14**

Pollutant	Monitoring frequency required by licence	No of significant emissions measured during month	100 Percentile Limit	Exceedance (yes/no) *
Emission - Torpedo Ladle DER>3	Monthly	0	4	no
<b>Comment:</b>				

## Water and/or Land Monitoring Requirements

EPL6092 Condition M2.4/M2.5/M8.1/M8.3



**Point 78:**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	0.00	28.47	0.00	453.00
<b>Comment:</b>							

**Point 79:**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Every 8 days	6	<0.0600	0.3900	5.0 (5.0)	no
Cyanide	Milligrams per litre	Every 4 days	6	<0.0050	0.0150	0.30 (0.30)	no
Filtrable Iron	Milligrams per litre	Every 8 days	6	<0.0100	<0.0100	0.3 (0.3)	no
Oil and Grease	Milligrams per litre	Every 8 days	6	<5.0000	<5.0000	20 (50)	no
pH		Every 8 days	6	8.00	8.20	6.5-9.0 (6.5-9.0)	no
Temperature	Degrees Celcius	Every 8 days	6	21.00	24.00	40 (40)	no
Total Iron	Milligrams per litre	Every 8 days	6	0.0610	0.6910	3 (50)	no
Total Suspended Solids	Milligrams per litre	Every 8 days	6	3.20	16.00	50 (500)	no
Total Zinc	Milligrams per litre	Every 8 days	6	<0.0500	<0.0500	3 (3)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous*	491,364.00	735,989.00		
<b>Comment: * Flowrate on 4/9/13 not measured for 50% of the day due to the replacement of the flowmeter logger.</b>							

**Point 80:**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	268.00	3,798.00		
<b>Comment:</b>							

**Point 82:**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Cyanide	Milligrams per litre	Quarterly grab sample. Min 80 days apart	1	0.0060	0.0060	0.30 (0.30)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	0.00	2,379.00		
<b>Comment:</b>							

**Point 83:**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Cyanide	Milligrams per litre	Quarterly grab sample. Min 80 days apart	1	0.0070	0.0070	0.15 (0.15)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	0.00	818.00		
<b>Comment:</b>							

**Point 85:**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 Percentile Limit	Exceedance (yes / no) *
Oil and Grease	Milligrams per litre	24/year. Min 15 days apart	2	<5.0000	<5.0000	20.0000	no
pH		24/year. Min 15 days apart	2	8.00	8.00	6.5-9.0	no
Temperature	Degrees Celcius	24/year. Min 15 days apart	2	18.00	19.00	35.00	no
Total Suspended Solids	Milligrams per litre	24/year. Min 15 days apart	2	7.60	16.00	50.00	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	29,793.00	34,747.00		no
<b>Comment:</b>							

**Point 87:**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Every 8 days	7	<0.0600	15.8200	10.0 (10.0)	yes*
Cyanide	Milligrams per litre	Every 8 days	7	<0.0050	0.1900	0.30 (0.30)	no
Filtrable Iron	Milligrams per litre	Every 8 days	7	<0.0100	0.0310	1.5 (1.5)	no
Lead	Milligrams per litre	Every 8 days	7	<0.020	0.120	0.5 (0.5)	no
Mercury	Micrograms per litre	Every 8 days	7	<0.10	7.40	1.5 (1.5)	yes*
pH		Every 8 days	7	7.90	8.10	6.5-11.0 (6.5-11.0)	no
Temperature	Degrees Celcius	Every 8 days	7	17.00	20.00	40 (40)	no
Total Iron	Milligrams per litre	Every 8 days	7	0.0540	1.6300	7 (100)	no
Total Suspended Solids	Milligrams per litre	Every 8 days	7	6.00	21.00	70 (500)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	28.00	1,479.00		
<b>Comment: * One sample exceeded limit.</b>							

**Point 88:**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Every 8 days	4	<0.0600	<0.0600	7.5 (7.5)	no
Ammonia	Tonnes per day	Every 8 days	4	0.004	0.004	1.200	no
Cyanide	Kilograms per day	Every 8 days	4	0.30	0.32	27.00	no
Cyanide	Milligrams per litre	Every 8 days	4	<0.0050	<0.0050	0.30 (0.30)	no
Oil and Grease	Milligrams per litre	Every 8 days	4	<5.0000	<5.0000	20 (50)	no
Oil and Grease	Tonnes per day	Every 8 days	4	0.30	0.32	2.50	no
pH		Every 8 days	4	8.00	8.20	6.5-9.0 (6.5-9.0)	no
Phenol	Kilograms per day	Every 8 days	4	0.30	0.76	35.00	no
Phenol	Milligrams per litre	Every 8 days	4	<0.0050	0.0060	0.45 (0.45)	no
Temperature	Degrees Celcius	Every 8 days	4	21.00	27.00	40 (40)	no
Total Suspended Solids	Milligrams per litre	Every 8 days	4	5.60	8.40	100 (200)	no
Total Suspended Solids	Tonnes per day	Every 8 days	4	0.68	1.06	12.00	no
Total Zinc	Kilograms per day	Every 8 days	4	3.02	3.15	35.00	no
Total Zinc	Milligrams per litre	Every 8 days	4	<0.0500	<0.0500	3 (3)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	111,963.00	192,390.00		
<b>Comment:</b>							



**Point 89:**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Every 8 days	4	<0.0600	1.5700	7.0 (7.0)	no
Cyanide	Milligrams per litre	Every 8 days	4	<0.0050	0.0170	0.20 (0.20)	no
Filtrable Iron	Milligrams per litre	Every 8 days	4	0.0150	0.0410	0.5 (0.5)	no
Fluoride	Milligrams per litre	Every 8 days	4	1.10	2.00	50 (50)	no
pH		Every 8 days	4	8.00	8.40	6.5-9.0 (6.5-9.0)	no
Temperature	Degrees Celcius	Every 8 days	4	18.00	21.00	45 (45)	no
Total Iron	Milligrams per litre	Every 8 days	4	0.1710	4.6900	7 (20)	no
Total Suspended Solids	Milligrams per litre	Every 8 days	4	4.40	6.40	100 (200)	no
Total Zinc	Milligrams per litre	Every 8 days	4	<0.0500	0.6120	3 (3)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	8,898.00	18,287.00		
<b>Comment:</b>							

**Point 135:**

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Ammonia	Milligrams per litre	1 sample in Licence. Q1. 1 sample in Q3. 1 sample following a rainfall event of more than 10mm in a 24 hour period.	2	<0.0600	0.0300	0.0300	<0.0600
pH		1 sample in Licence. Q1. 1 sample in Q3. 1 sample following a rainfall event of more than 10mm in a 24 hour period.	2	7.90	8.05	8.05	8.20
Temperature	Degrees Celcius	1 sample in Licence. Q1. 1 sample in Q3. 1 sample following a rainfall event of more than 10mm in a 24 hour period.	2	17.00	21.00	21.00	25.00
<b>Comment:</b>							