



Bluescope Steel (AIS) Pty Ltd
ABN 19 000 019625
Port Kembla Steelworks
Five Islands Road
Port Kembla 2505
PO Box 1854
Wollongong NSW 2500

BLUESCOPE STEEL (AIS) PTY. LTD.
Port Kembla Steelworks
Licence 6092

[Link to Environment Protection Licence EPL6092](#)

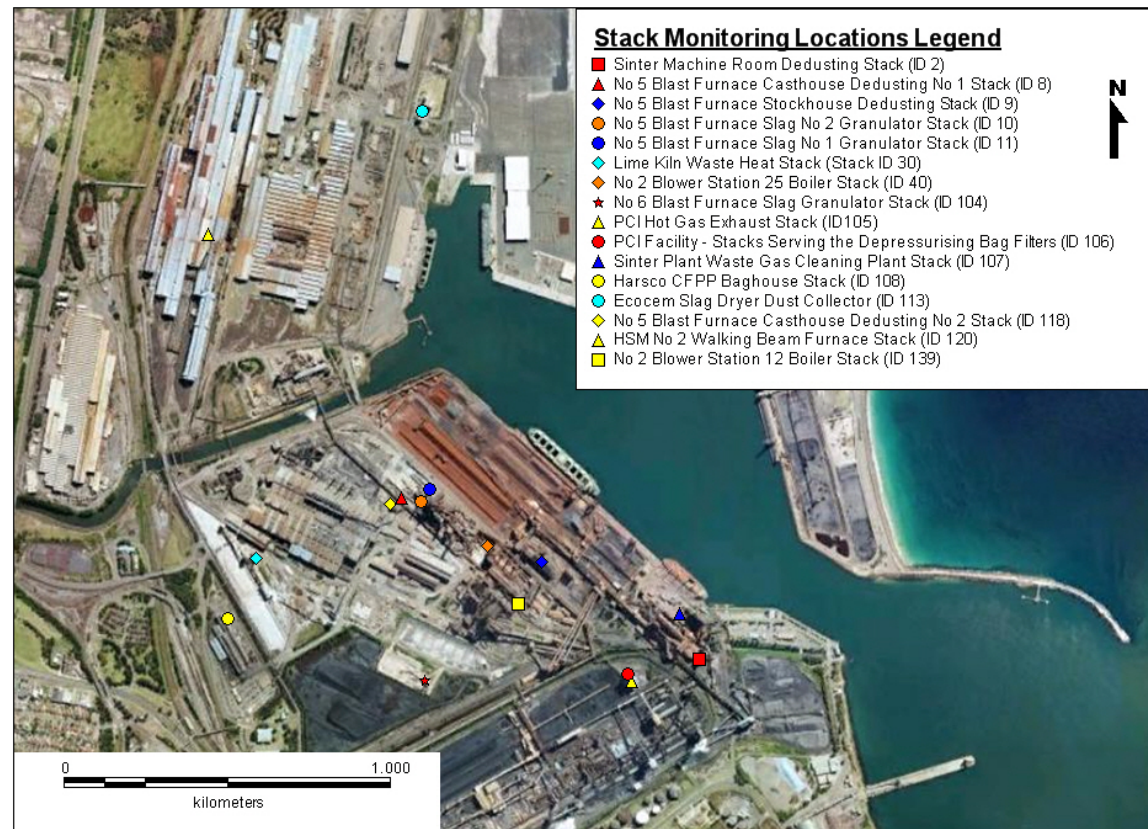
LICENCE MONITORING DATA
MONTHLY SUMMARY REPORT

for

1 Aug 2013 to 31 Aug 2013

Stack Air Monitoring Requirements

EPL6092 Conditions M2.2/M2.3/M8.2/E1.4



Point 30:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 Percentile Limit	Exceedance (yes / no) *
Solid Particles	Milligrams per cubic metre	Yearly	2	6.80	7.50	50.00	no
Comment:							

Point 40:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 Percentile Limit	Exceedance (yes / no) *
Carbon Dioxide	Percent	Yearly	4	18.000	19.000		no
Carbon Monoxide (7% Oxygen correction)	Milligrams per cubic metre	Yearly	4	<3.00	<3.00	400.00	no
Dry Gas Density	Kilograms per cubic metre	Yearly	8	1.39	1.42		no
Moisture	Percent	Yearly	8	9.60	10.00		no
Molecular Weight of stack gases	grams per gram mole	Yearly	8	31.20	31.80		no
Nitrogen Oxides (7% Oxygen correction)	Milligrams per cubic metre	Yearly	4	144.00	155.00	600.00	no
Oxygen (O2)	Percent	Yearly	4	5.30	5.40		no
Solid Particles (7% Oxygen corrected)	Milligrams per cubic metre	Yearly	2	2.70	3.20	30.00	no
Sulphur Dioxide (7% Oxygen correction)	Milligrams per cubic metre	Yearly	4	244.00	270.00	1,250.00	no
Temperature	Degrees Celcius	Yearly	8	160.00	168.00		no
Velocity	Metres per second	Yearly	8	11.00	11.00		no
Volumetric flowrate	Cubic metres per second	Yearly	8	63.00	67.00		no
Comment:							

Point 10:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 Percentile Limit	Exceedance (yes / no) *
Dry Gas Density	Kilograms per cubic metre	Quarterly	10	1.29	1.29		no
Hydrogen Sulphide	Grams per second	Quarterly	1	1.00	1.00	1.20	no
Moisture	Percent	Quarterly	10	3.50	8.60		no
Molecular Weight of stack gases	grams per gram mole	Quarterly	10	28.90	28.90		no
Temperature	Degrees Celcius	Quarterly	10	27.00	43.00		no
Velocity	Metres per second	Quarterly	10	2.20	3.50		no
Volumetric flowrate	Cubic metres per second	Quarterly	10	24.00	37.00		no
Comment:							



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Ambient Air Monitoring Requirements

EPL6092 Condition M2.2/M2.3/O4.13/O4.14 (Cont.)

Point 140: Residential Receiver 1 (South of Licenced site)

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Ash	Grams per square metre per month	Monthly	1	0.60	0.60	0.60	0.60
Benzene	Parts per billion	Every 6 days	5	0.0190	0.0438	0.0300	0.0820
Insoluble Solid	Grams per square metre per month	Monthly	1	1.10	1.10	1.10	1.10
Iron	Micrograms per cubic metre	Every 6 days	5	0.10	0.34	0.32	0.54
Polycyclic aromatic hydrocarbons	Nanograms per cubic metre	24 hour period every 6 days	5	0.68	1.58	0.68	5.10
Polycyclic aromatic hydrocarbons	Nanograms per cubic metre	A weekly sample when the wind is blowing wind direction 0-60 degrees.	3	12.00	41.67	13.00	100.00
Total suspended particles	Micrograms per cubic metre	Every 6 days	5	7.40	11.46	11.00	17.00
Zinc	Micrograms per cubic metre	Every 6 days	5	<0.12	0.06	0.06	<0.12
Comment:							

Point 141: Residential Receiver 2 (located south of licensed site)

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Benzene	Parts per billion	Every 6 days	5	0.0320	0.0542	0.0480	0.0810
Iron	Micrograms per cubic metre	Every 6 days	5	0.16	0.52	0.59	1.00
Polycyclic aromatic hydrocarbons	Nanograms per cubic metre	24 hour period every 6 days.	5	0.67	1.88	0.68	6.70
Total suspended particles	Micrograms per cubic metre	Every 6 days	5	7.60	19.12	19.00	37.00
Zinc	Micrograms per cubic metre	Every 6 days	5	<0.12	0.06	0.06	<0.12
Comment:							

Point 142: Residential Receiver 3 (located South West of licensed site)

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Iron	Micrograms per cubic metre	Every 6 days	5	0.15	0.35	0.22	0.85
Total suspended particles	Micrograms per cubic metre	Every 6 days	5	4.60	16.62	11.00	45.00
Zinc	Micrograms per cubic metre	Every 6 days	5	<0.12	0.06	0.06	<0.12
Comment:							

Point 143: Residential Receiver 4 (located North East of licensed site)

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Ash	Grams per square metre per month	Monthly	1	0.20	0.20	0.20	0.20
Insoluble Solid	Grams per square metre per month	Monthly	1	0.60	0.60	0.60	0.60
Iron	Micrograms per cubic metre	Every 6 days	5	0.24	0.75	0.64	1.20
Total suspended particles	Micrograms per cubic metre	Every 6 days	5	9.40	19.48	14.00	33.00
Zinc	Micrograms per cubic metre	Every 6 days	5	<0.12	0.06	0.06	<0.12
Comment:							

Point 144: Residential Receiver 5 (located North of licensed site)

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Ash	Grams per square metre per month	Monthly	1	1.10	1.10	1.10	1.10
Insoluble Solid	Grams per square metre per month	Monthly	1	2.00	2.00	2.00	2.00
Comment:							

Point 145: Residential Receiver 6 (located South of licensed site)

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Ash	Grams per square metre per month	Monthly	1	0.80	0.80	0.80	0.80
Insoluble Solid	Grams per square metre per month	Monthly	1	1.20	1.20	1.20	1.20
Comment:							

Point 146: Residential Receiver 7 (located North West of licensed site)

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Ash	Grams per square metre per month	Monthly	1	0.40	0.40	0.40	0.40
Insoluble Solid	Grams per square metre per month	Monthly	1	0.70	0.70	0.70	0.70
Comment:							

Point 147: Residential Receiver 8 (located South East of licensed site)

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Ash	Grams per square metre per month	Monthly	1	3.40	3.40	3.40	3.40
Insoluble Solid	Grams per square metre per month	Monthly	1	10.50	10.50	10.50	10.50
Comment:							

Point 148: Residential Receiver 9 (located South of licensed site)

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Ash	Grams per square metre per month	Monthly	1	1.00	1.00	1.00	1.00
Insoluble Solid	Grams per square metre per month	Monthly	1	5.20	5.20	5.20	5.20
Comment:							

Point 149: Residential Receiver 10 (located South West of licensed site)

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Ash	Grams per square metre per month	Monthly	1	0.40	0.40	0.40	0.40
Insoluble Solid	Grams per square metre per month	Monthly	1	0.60	0.60	0.60	0.60
Comment:							

Point 150: Residential Receiver 11 (located South East of licensed site)

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Polycyclic aromatic hydrocarbons	Nanograms per cubic metre	weekly sample when the wind is blowing wind direction 225-315 degrees	4	5.60	10.33	6.85	22.00
Comment:							



O4.12:

Meter 1

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Opacity	%	Daily	Continuous	1	15.6	13	94
Comment:							

Meter 2

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Opacity	%	Daily	Continuous	1	32.2	35	87
Comment:							

O4.13

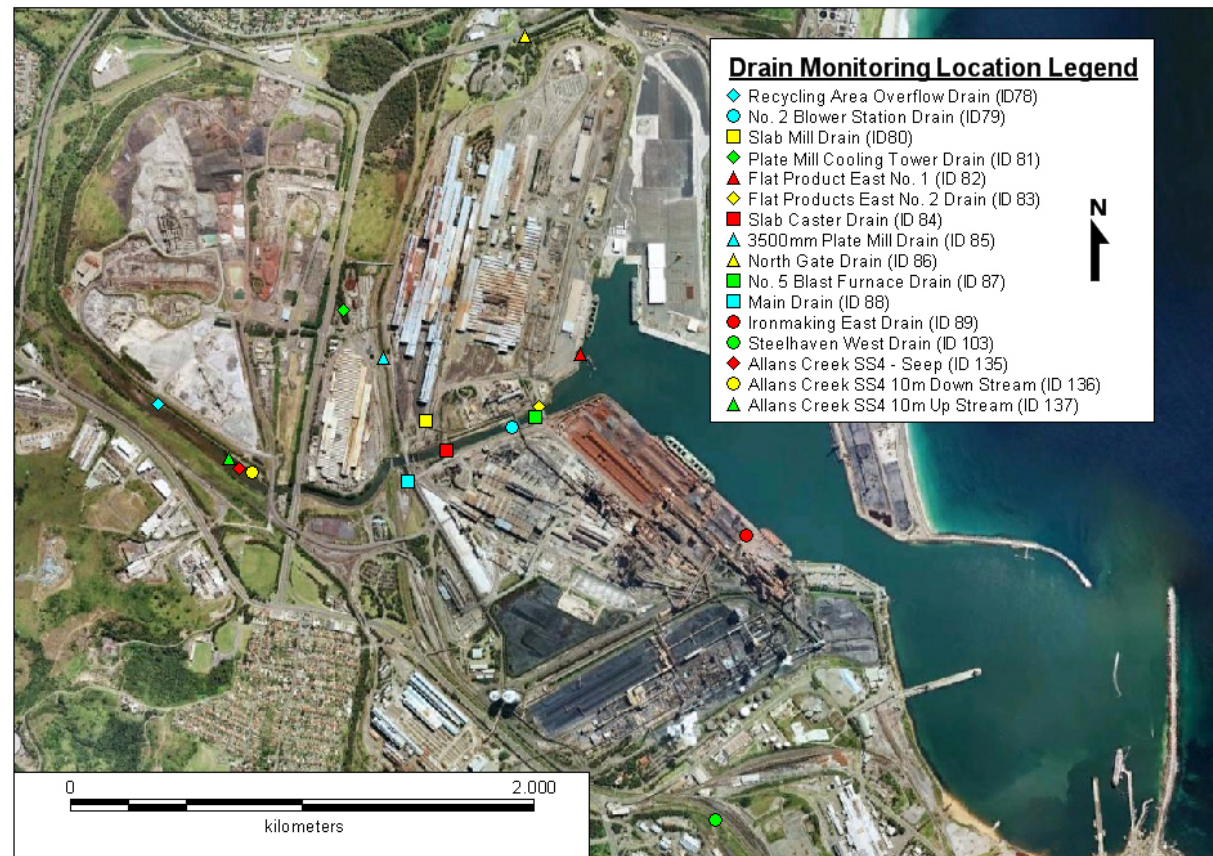
Pollutant	Monitoring frequency required by licence	No of significant emissions measured during month	100 Percentile Limit	Exceedance (yes/no) *
Emission - KISH Tipping DER 5	Monthly	0	4	no
Comment:				

O4.14

Pollutant	Monitoring frequency required by licence	No of significant emissions measured during month	100 Percentile Limit	Exceedance (yes/no) *
Emission - Torpedo Ladle DER>3	Monthly	0	4	no
Comment:				

Water and/or Land Monitoring Requirements

EPL6092 Condition M2.4/M2.5/M8.1/M8.3



Point 78:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Mean Value	Median Value	Max. Value
Total Suspended Solids	Milligrams per litre	Daily during any discharge which is not due to Wet Weather Conditions	0*				
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	0.00	0.00	0.00	0.00
Comment: *No flow at time of sampling.							

Point 79:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Every 8 days	4	<0.0600	0.2200	5.0 (5.0)	no
Cyanide	Milligrams per litre	Every 4 days	4	<0.0050	0.0100	0.30 (0.30)	no
Filtrable Iron	Milligrams per litre	Every 8 days	4	<0.0100	0.0110	0.3 (0.3)	no
Oil and Grease	Milligrams per litre	Every 8 days	4	<5.0000	<5.0000	20 (50)	no
pH		Every 8 days	4	8.10	8.20	6.5-9.0 (6.5-9.0)	no
Temperature	Degrees Celcius	Every 8 days	4	19.00	24.00	40 (40)	no
Total Iron	Milligrams per litre	Every 8 days	4	0.0940	0.1490	3 (50)	no
Total Suspended Solids	Milligrams per litre	Every 8 days	4	5.20	20.00	50 (500)	no
Total Zinc	Milligrams per litre	Every 8 days	4	<0.0500	<0.0500	3 (3)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	594,692.00	741,939.00		
Comment:							

Point 80:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Cyanide	Milligrams per litre	6/yr. Min 50 days apart.	1	0.0200	0.0200	0.10 (0.10)	no
pH		6/yr. Min 50 days apart.	1	7.80	7.80	6.5-9.0 (6.5-9.0)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	275.00	1,374.00		
Comment:							

Point 82:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Cyanide	Milligrams per litre	Quarterly grab sample. Min 80 days apart	0*			0.30 (0.30)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	0.00	36.00		
Comment: *No flow at time of sampling.							

Point 83:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Cyanide	Milligrams per litre	Quarterly grab sample. Min 80 days apart	0*			0.15 (0.15)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	0.00	4.00		
Comment: *No flow at time of sampling.							

Point 85:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 Percentile Limit	Exceedance (yes / no) *
Oil and Grease	Milligrams per litre	24/year. Min 15 days apart	2	<5.0000	<5.0000	20.0000	no
pH		24/year. Min 15 days apart	2	8.10	8.20	6.5-9.0	no
Temperature	Degrees Celcius	24/year. Min 15 days apart	2	19.00	19.00	35.00	no
Total Suspended Solids	Milligrams per litre	24/year. Min 15 days apart	2	<2.00	8.00	50.00	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	28,318.00	31,457.00		no
Comment:							

Point 87:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Every 8 days	4	<0.0600	0.2800	10.0 (10.0)	no
Cyanide	Milligrams per litre	Every 8 days	4	<0.0050	<0.0050	0.30 (0.30)	no
Filtrable Iron	Milligrams per litre	Every 8 days	4	<0.0100	<0.0100	1.5 (1.5)	no
Lead	Milligrams per litre	Every 8 days	4	<0.020	0.091	0.5 (0.5)	no
Mercury	Micrograms per litre	Every 8 days	4	<0.10	0.80	1.5 (1.5)	no
pH		Every 8 days	4	8.10	8.20	6.5-11.0 (6.5-11.0)	no
Temperature	Degrees Celcius	Every 8 days	4	17.00	19.00	40 (40)	no
Total Iron	Milligrams per litre	Every 8 days	4	0.2180	25.5700	7 (100)	yes*
Total Suspended Solids	Milligrams per litre	Every 8 days	4	9.60	200.00	70 (500)	yes*
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	1,251.00	1,501.00		
Comment: *One out of four samples exceeded the limit.							

Point 88:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Every 8 days	4	<0.0600	<0.0600	7.5 (7.5)	no
Ammonia	Tonnes per day	Every 8 days	4	0.004	0.004	1.200	no
Cyanide	Kilograms per day	Every 8 days	4	0.31	0.34	27.00	no
Cyanide	Milligrams per litre	Every 8 days	4	<0.0050	<0.0050	0.30 (0.30)	no
Oil and Grease	Milligrams per litre	Every 8 days	4	<5.0000	<5.0000	20 (50)	no
Oil and Grease	Tonnes per day	Every 8 days	4	0.31	0.34	2.50	no
pH		Every 8 days	4	8.10	8.30	6.5-9.0 (6.5-9.0)	no
Phenol	Kilograms per day	Every 8 days	4	0.31	1.36	35.00	no
Phenol	Milligrams per litre	Every 8 days	4	<0.0050	0.0100	0.45 (0.45)	no
Temperature	Degrees Celcius	Every 8 days	4	22.00	26.00	40 (40)	no
Total Suspended Solids	Milligrams per litre	Every 8 days	4	3.60	33.00	100 (200)	no
Total Suspended Solids	Tonnes per day	Every 8 days	4	0.45	4.07	12.00	no
Total Zinc	Kilograms per day	Every 8 days	4	3.09	3.39	35.00	no
Total Zinc	Milligrams per litre	Every 8 days	4	<0.0500	<0.0500	3 (3)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	123,455.00	137,065.00		
Comment:							

Point 89:

Pollutant	Units of Measure	Monitoring frequency required by licence	No. of times measured during month	Min. Value	Max Value	100 percentile Dry limit (Wet limit)	Exceedance (yes / no) *
Ammonia	Milligrams per litre	Every 8 days	4	<0.0600	0.3400	7.0 (7.0)	no
Cyanide	Milligrams per litre	Every 8 days	4	<0.0050	<0.0050	0.20 (0.20)	no
Filtrable Iron	Milligrams per litre	Every 8 days	4	0.0210	0.0330	0.5 (0.5)	no
Fluoride	Milligrams per litre	Every 8 days	4	1.00	1.30	50 (50)	no
pH		Every 8 days	4	8.20	8.30	6.5-9.0 (6.5-9.0)	no
Temperature	Degrees Celcius	Every 8 days	4	18.00	20.00	45 (45)	no
Total Iron	Milligrams per litre	Every 8 days	4	0.2820	0.6230	7 (20)	no
Total Suspended Solids	Milligrams per litre	Every 8 days	4	5.60	10.00	100 (200)	no
Total Zinc	Milligrams per litre	Every 8 days	4	<0.0500	<0.0500	3 (3)	no
Volume of Liquids Discharged	Kilolitres per day	Daily	Continuous	10,978.00	12,150.00		
Comment:							